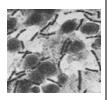
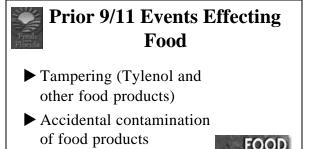




### Concerns Regarding Food Security Are No Longer Hypothetical

- Events of September 11, 2001
- Anthrax Incidents
- General consensus is that the food supply is a real and vulnerable target for future bioterrorist acts

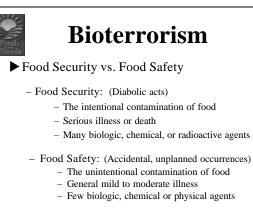


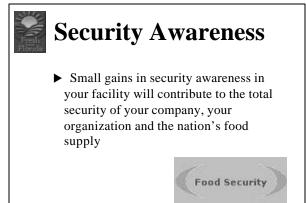


► Recalls

► Foodborne illness outbreaks







# 3 Key Elements of Food Security

- 1. Personnel
- 2. Product
- 3. Property





# Personnel

- Screen employees
- Closely supervise employees - particularly new hires
- Provide formal identification badges/cards for all employees





## Personnel

- Train employees on food security procedures
- Restrict access so employees enter only those areas necessary for their job function

Limited Access



### Product

- Control access to product and processing areas
- Use only known sources for all ingredients
- Ensure that your suppliers and transporters have appropriate food security measures
- Supervise off-loading of incoming ingredients



## Property

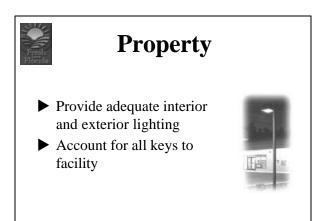
#### Consider the 3 L approach

1. Light it

3. Limit Access

2. Lock it







 Protect perimeter access with fencing or other appropriate deterrent

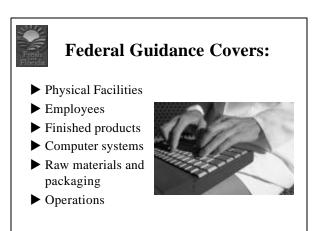
 Use security patrols and video surveillance, where appropriate

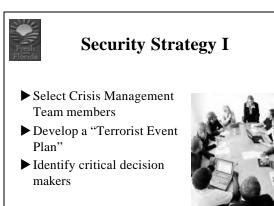


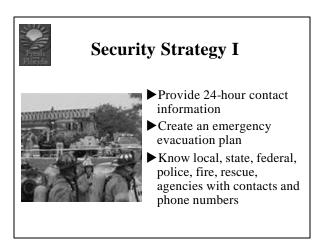


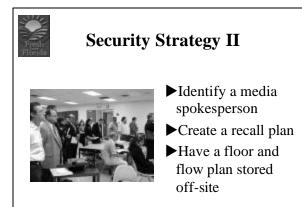
### Six Steps To Organize Terrorism Security Program

- 1. Identify the hazards
- 2. Assess the risk
- 3. Analyze risk control measures
- 4. Make control decisions
- 5. Implement risk controls
- 6. Supervise and review











### Security Strategy II

- Insure employees know police, fire and rescue telephone numbers
- Know location of system shut off controls
- Insure company officials know who to call if they suspect a possible terrorist problem
- Notify the appropriate Local, State, and Federal authorities





#### Some Terrorism Prevention Measures

- Employee and contractor screening
- Protective transport of ingredients
- ► Wear photo IDs on-site
- ► Secure water supply
- ► Compartmentalize operations
- ► Use tamper-proof seals
- Distribution and transport controls





#### **Security Evaluation**

- Evaluate lessons from past tampering and terrorist actions
- ► Annually review and test strategy
- Perform routine, random security investigations
- Verify security contractors are doing jobs



- Re-evaluate/establish antitampering plan
- ► Focus on GAPs, GMPs, and HACCP plans
- Establish system for receiving and evaluating consumer complaints
- Have a lab identified for use if needed



### Security Strategy

 Alert Agricultural Law Enforcement of any unusual events at 800.342.5869. This contact is available 24 hours a day, 7 days a week



#### Additional Resources for Food Security Information

- United States Department of Agriculture "FSIS Security Guidelines for Food Processors" <u>http://www.fsis.usda.gov</u>
- United States Food and Drug Administration "Food Producers, Processors, Transporters, & Retailers: Food Security Preventative Measure Guidance" <u>http://www.fda.gov</u>



