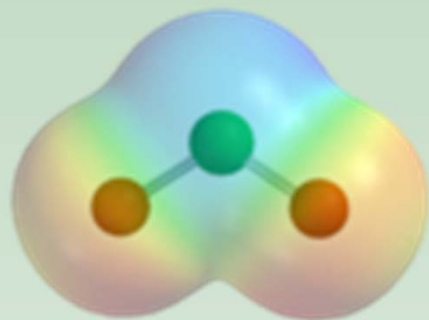


Active packaging for control of post harvest disease and eradication of citrus canker bacteria



Jan Narciso and Chris Ference
USDA/ARS CSPRU USHRL
Fort Pierce, FL

What is active packaging?



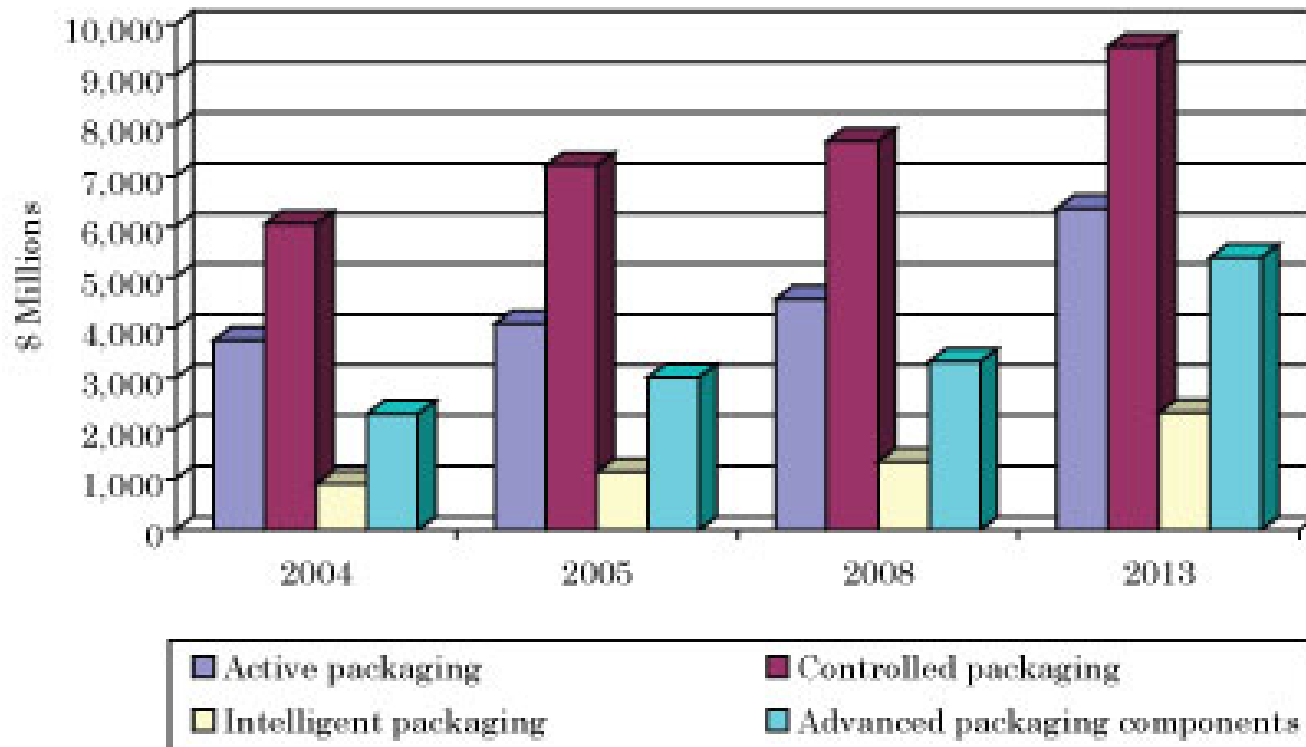
Active, intelligent and smart packaging refer to packaging systems used with products to help extend shelf life, monitor freshness, improve safety and convenience.

All are closely related: active usually means having active functions beyond the inert passive containment and protection of the product (desiccant).



Active packaging is becoming more common as shelf life and quality expectations change

SUMMARY FIGURE
GROWTH OF ACTIVE, CONTROLLED, AND INTELLIGENT PACKAGING FOR THE FOOD
AND BEVERAGE INDUSTRY, 2004-2013
(\$ MILLIONS)



Fresh citrus market needs a step to eradicate possible live Xcc from fruit to open markets and extend shelf life of fruit

Previous studies with chlorine dioxide in packaging did not work due to many environmental parameters necessary to make packaging active.



Studied active packaging with new formulation of chlorine dioxide: new packaging does not have same restriction as previous chlorine dioxide trials

Chlorine dioxide is a strong sanitizer. It is biocidal and rapidly kills a broad spectrum of organisms.

Strong oxidizer: oxidizer over a wide pH range

Most well known use as an approved water purifier



Scrubs industrial odors from the environment



Used as an antimicrobial and sanitizer in produce flumes



Used in the paper/pulp industry to bleach wood fibers

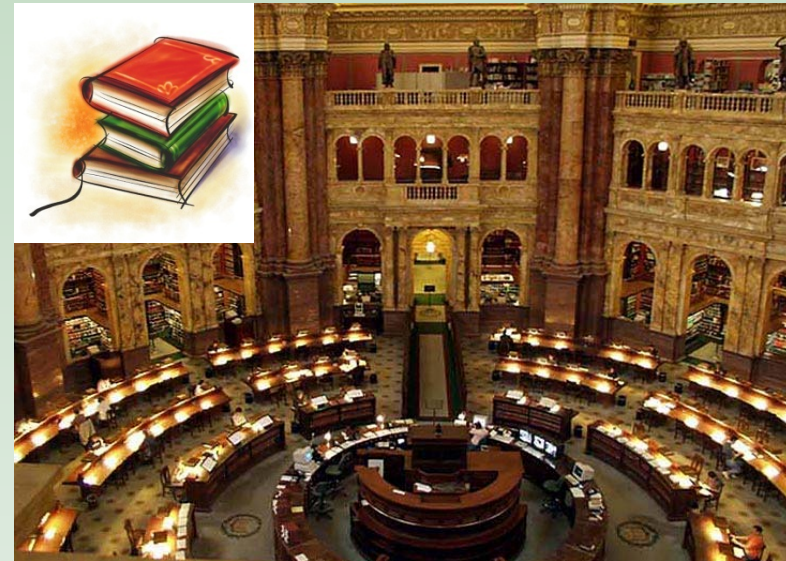
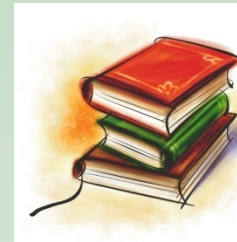


Teeth whitener



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1990's ClO_2 packets to
remove mold from old
books and manuscripts



Began ClO_2 packaging studies with strawberries in commercial clamshells



ClO_2 in packaging



No ClO_2 in packaging

ClO₂ packaging with blueberries



Experimental 'packaging' for citrus



ClO₂ packet



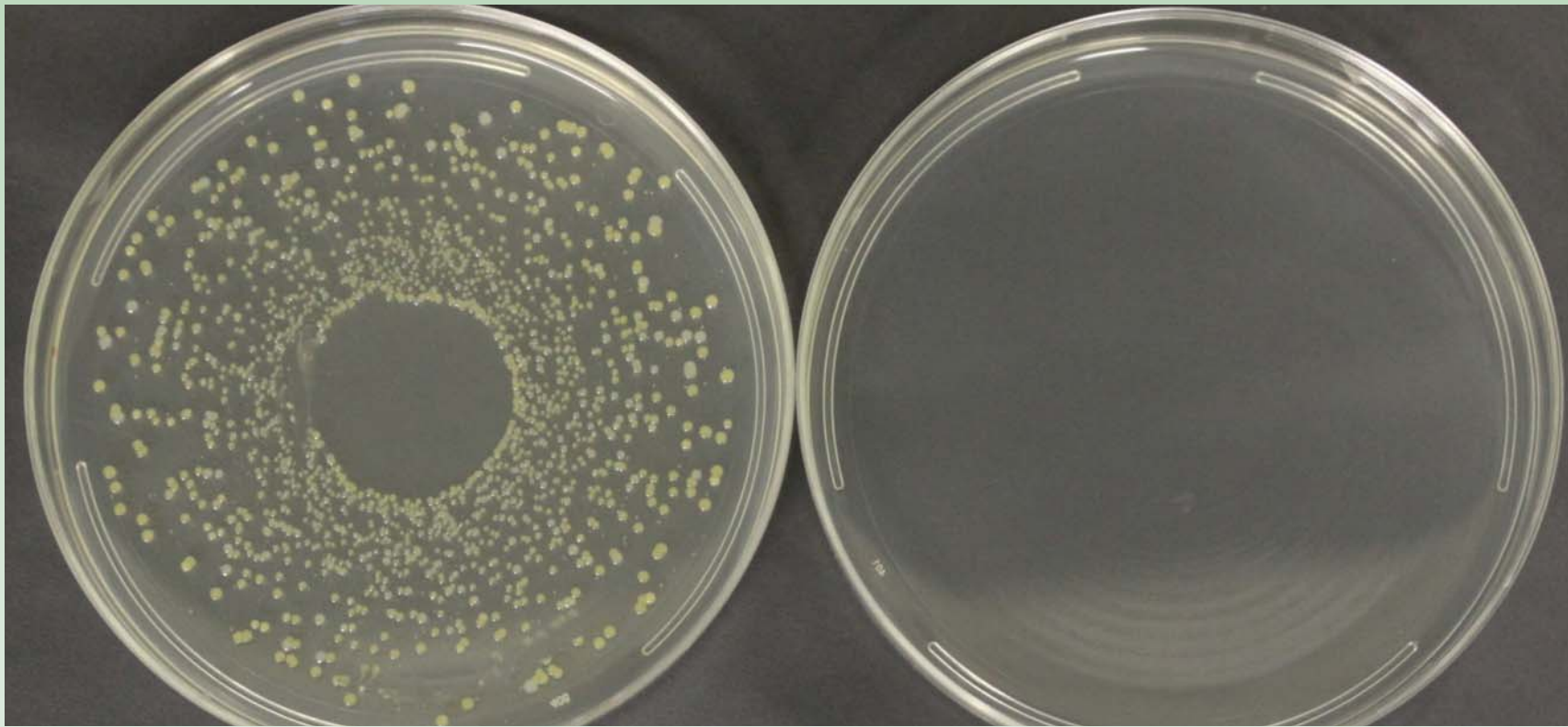
No ClO₂ packet





**Cells in
periphery of
lesion are killed**

Ten days at 50° F: no Xcc isolated from lesions
with ClO₂ exposure



No ClO₂ packet in packaging

ClO₂ packet in packaging

Future studies:

Experimenting with concentrations that are best for fruit and still efficient for destroying Xcc

Scale-up with cooperators to study actual effect in boxes under commercial conditions