



Principles of Postharvest Horticulture

University of Florida



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Postharvest Deterioration and Losses

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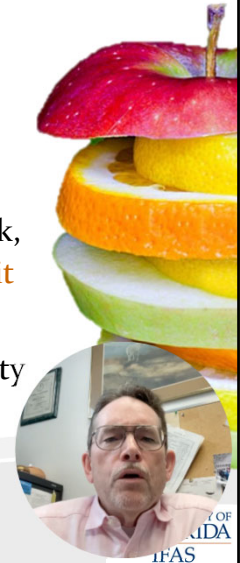


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What is Postharvest Biology?

- A Pragmatic (**practical**) science
- Primarily deals with Perishable Commodities
- **By definition:** Postharvest = After Harvest
 - Also concerned with preharvest factors (seed source, rootstock, etc.) because they strongly influence postharvest quality. **Fruit quality is set during growth.**
 - & the harvest of the crop (e.g., when & how to harvest; maturity standards)
- **Ultimately, maximum product quality is determined (fixed) at harvest**



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Postharvest Goals

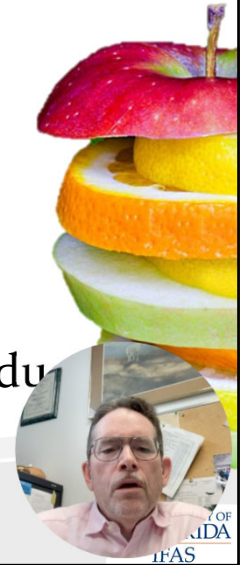
- Harvest commodities at their **optimum maturity**
- Maintain the commodity's internal and external **quality** throughout harvest, packing, storage and distribution. **Remember, it is Alive during this process**
- Deliver the commodity to consumers at the **time and in a form (e.g., ripe, cut up, etc.) that they will purchase**



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Historical Background

- Early postharvest practices:
 - Dried fruits, vegetables, meats, etc.
 - Fermentation of juices
 - Salting or smoking
 - Canning
- All these methods KILL the product => product is easier to transport and store



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Historical Background

- Early Storage Practices:
 - Basket making developed by 7,000 B.C.
 - Underground pits and silos – 9,000 B.C. By Roman times, silos were the major means of long term storage
 - Roman era – modified atmosphere storage of grains
 - Ice refrigeration developed in 1803



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Historical Background

- Postharvest issues became more important as cities developed (urbanization)
 - **The Industrial Revolution** (18th century)
 - **The Problem:** How to deliver (quality) fresh fruits and vegetables from areas of production to areas of consumption
- All fresh produce is alive => **A Challenge to Keep Healthy Until Consumed!**



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Historical Background

- Early Storage Practices Continued:
 - 1819, first **Modified Atmosphere** research (France)
 - 1855 & 59, **mechanical refrigeration** invented
 - 1872, **ice refrigerated rail cars** common
 - 1889 **ammonia refrigeration** widely used for icemaking
 - 1928, **refrigerated displays** used in retail stores
 - **Controlled Atmosphere (CA)** research in 1927, and in 1929, the first **commercial CA storage** (England)



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World-Wide Perspective

- World population has reached **8.17 billion**
- Technological advances have helped us feed much of the world
 - e.g. China, India & Brazil
- Many parts of the world still in need
 - Western style, capitol intensive, methods often not suitable for an area
 - Advances have resulted in some problems (e.g., Egypt's Aswan High Dam, Calif. Central Valley)



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World-Wide Perspective

- Food **distribution** is the main worldwide problem – not food production
 - Urbanization expected to continue at a greater rate in **developing** countries
 - Produce grown in these areas are the least studied
- Worldwide production (2022):
 - **Cereals** (durable food goods) = ~3.06 billion MT
 - **Fruits, Vegetables, Melons, Roots & Tubers** = ~2.76 billion MT



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Characteristics of Perishable Commodities

- Compared to grains:
 - More subject to deterioration after harvest (shelf life measured in days to months vs. >1 year)
 - Relatively larger in size (up to 5 kg vs. < 1 g)
 - Soft textured
 - Higher water content (70 to 90+% vs. 10 to 20%)
 - Higher respiration and heat production



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Characteristics of Fresh Produce

1. Living tissues - High respiration and heat production
2. High water content (around 90-95%) – prone to injuries and shriveling
3. Highly variable in physiology and composition
4. Highly subject to pathological deterioration



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Postharvest Losses

- Only very rough estimates are available
 - 5 to 25% in developed countries
 - 20 to 50% in developing countries
- In the US, a large portion at the consumer level = Waste (discarded edible food)
- Loss of product = much more than just the cost of the commodity



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Food Loss vs. Food Waste

- **Food Loss:** the food is eaten or destroyed by animals, insects or microbes; spoiled, inedible
- **Food Waste:** the food is edible but is not consumed due to poor quality or unfavorable market conditions
- *The total of loss + waste is the same (about 40%) in both developing and developed countries*



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Other Losses

- Loss of **energy & labor** (e.g., during packinghouse operations)
- Loss of **materials** (e.g., packaging)
- Cost of **reconditioning** (a big reason for waste)
- Cost of **waste disposal**



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Other Losses

- Loss of **food value** (e.g., nutrients)
- Loss of **organoleptic** quality
 - Color changes
 - Water loss
 - Carbohydrate changes (e.g., sugar to starch conversion)
 - Volatile changes
 - Breakdown of proteins, cell wall components, softening, etc.



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Causes of Postharvest Loss

Internal Factors

- Respiration (metabolism)
- Compositional changes
- Morphological changes
- Physiological disorders
- General senescence



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Causes of Postharvest Loss

Outside Factors

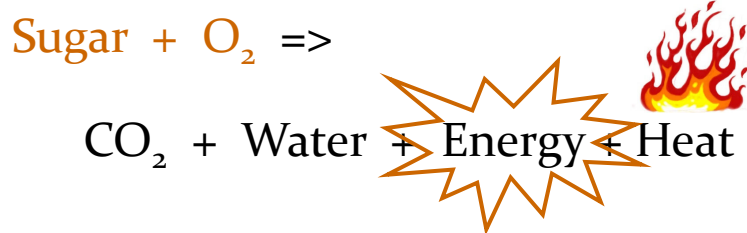
- Temperature
- Physical damage
- Pathogens
- Relative humidity
- Atmospheric composition
- Light
- Gravity
- Rodents and other animals
- Contamination



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Fresh Commodities Are Still ALIVE!

- They carry out **respiration**:



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Respiration and Shelf Life

- Respiration rate is inversely related to shelf life.

Higher respiration

=> Shorter Shelf Life



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Respiration & Temperature

- Temperature is the most important factor influencing the postharvest life of a given commodity
 - Dictates the speed of chemical reactions (including respiration)
- Typically, for every 18 °F (10 °C) increase, respiration increases between 2 and 4 fold



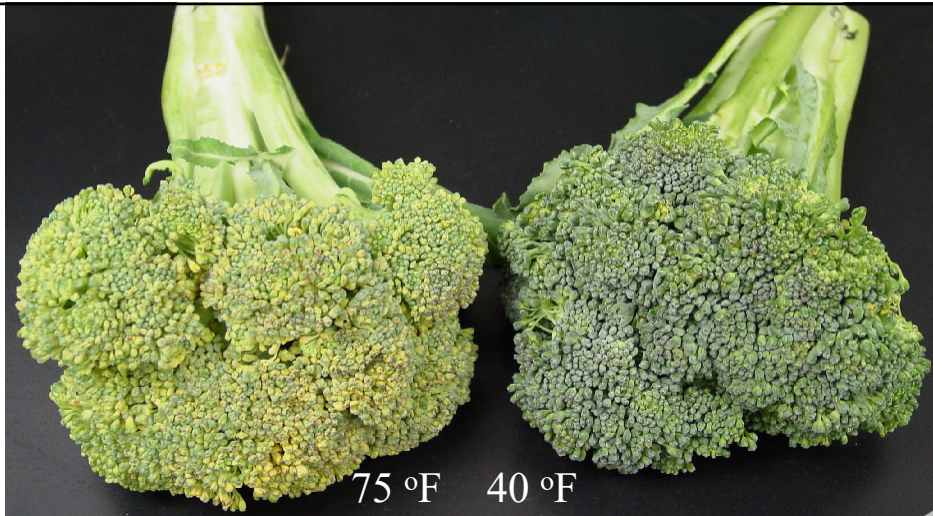
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Example

Temperature (°F/°C)	Shelf-Life
32/0	100
50/10	33
68/20	13
86/30	7
104/40	4



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Affect of temperature on the quality of broccoli after just 48 h of storage at either room temperature (75°F) or in the refrigerator (40°F)



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Compositional Changes

- Water loss
- Nutrients
- Vitamins
- Antioxidants
- Starch \leftrightarrow Sugar
- etc.



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Water Loss

- Besides resulting in direct loss of salable weight, it is also an important source of quality loss
 - **Appearance quality** - wilting, shriveling, accelerated development of injuries
 - **Textural quality** - loss of crispness, juiciness, etc.
 - **Nutritional quality** - e.g. vitamins A & C
- Rate of water loss influenced by:
 - **Environmental factors** - e.g. relative humidity
 - **Anatomical factors** - stomates, hairs, etc.



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Morphological Changes (Form & Structure)

- Because horticultural commodities are living (and sometimes still growing) they often continue development in ways that sometimes detract in quality

Changes include:

- **Sprouting** (onions, tubers, root crops)
- **Rooting** (onions, root crops)
- **Elongation & Curvature** (asparagus, gladiolus)
- **Seed Germination** (tomato, pepper, grapefruit)



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Physiological Disorders

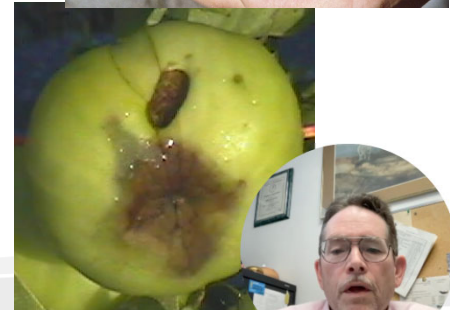
- Definition:
 - “Tissue damage or breakdown not related to pathogens, insects or mechanical damage.”



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Physiological Disorders

- Temperature
 - High temperature injury, freezing injury, or chilling injury
- Altered atmospheric gas concentrations
 - Reduced O_2 or elevated CO_2
- Nutrition
 - e.g., calcium deficiency or boron toxicity



Photos courtesy of Steve Sarg...



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Temperature is #1

- Mentioned above with respiration and physiological disorders
- *Affects all aspects of metabolism*
- Temperature greatly effects water loss.
- Lower temperature also slows pathogen (human and plant) development



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Physical Damage

- Causes the greatest amount of loss to fresh horticultural products
- Affects (among other things):
 - Respiration, ethylene production, ripening, and other metabolic processes
 - Pathogen growth and ability to invade tissue
 - Tissue discoloration

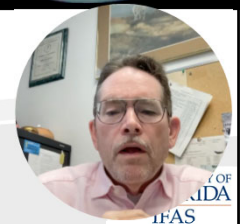


Photo courtesy of Steve Sargent

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Pathology (decay)

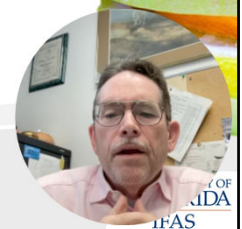
- Fungi, bacteria and viruses
- Preharvest (latent) and postharvest infections
- Most postharvest infections are a result of rupturing the epidermis of the commodity



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Relative Humidity

- Higher relative humidity slows water loss from the commodity
- High relative humidities (e.g., >95%) can weaken cartons
- Free moisture stimulates pathogen development



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Atmospheric Composition

Modified or Controlled Atmospheres

- Altering the normal gas composition surrounding a commodity (e.g., raising or lowering O₂ or CO₂ concentrations)
- **Modified Atmospheres (MA)**
 - Passive. The commodity is placed in a gas impermeable container and the crop's respiration consumes (lowers) O₂ and gives off (increases) CO₂
- **Controlled Atmospheres (CA)**
 - Active. Gas concentrations are actively regulated using special equipment



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Causes of Postharvest Loss

Environmental Factors

- **Light**
 - Color and morphological changes (e.g., potato greening)
- **Gravity**
 - Morphological changes (e.g., bending)
- **Rodents and other animals**
- **Contamination (food safety)**



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Commercial Considerations

- Preharvest factors:

- Cultivars & Molecular Biology
- Nutrition & Water effects
- Weather conditions (temperature, humidity, etc.)
- Field sanitation (both for decay & human pathogens)

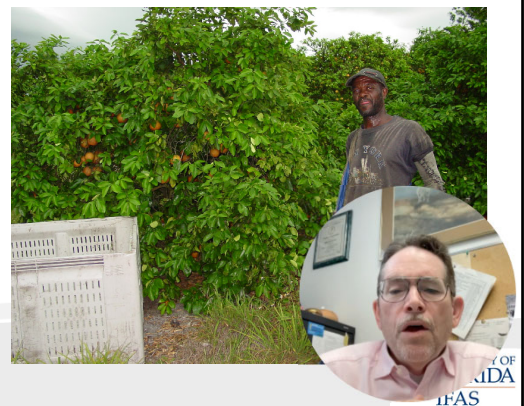


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Commercial Considerations

- Harvesting:

- Is everything ready for arrival of the harvested product?
 - Labor to harvest, grade, pack, ship, etc.
 - Materials to wash, coat, label, pack, ship, etc.
- Best time to harvest for fresh, processing, storage?
- Use of harvest aids



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Commercial Considerations

- Preliminary grading in the field:
 - Remove unmarketable produce as soon as possible



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Commercial Considerations

- Packingline operations:
 - Washing, grading, sorting, sizing, waxing, etc.
 - Each step costs \$\$\$\$\$. Use only if increases value of the crop



Photo courtesy of Steve Sargent



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Commercial Considerations

- **Packaging:**

- Protects the product, reduces water loss, orients the product, excludes light & communicates information
- Must be economic, able to support stacking, allow ventilation (cooling), facilitate recycling or disposal at destination markets



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Commercial Considerations

- **Postharvest development:**

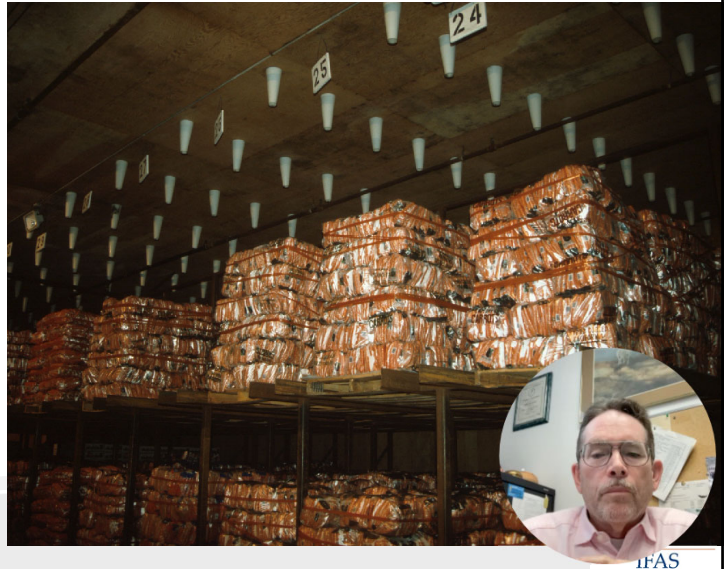
- Ethylene degreening or ripening
- Curing



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Commercial Considerations

- **Rapid cooling:**
 - Air cooling
 - Room
 - Forced-air
 - Hydrocooling
 - Ice Cooling
 - Top icing
 - Liquid ice injection
 - Vacuum Cooling



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Commercial Considerations

- **Storage:**
 - Increases the cost of a product
 - Accurate temperature and RH control critical
 - CA or MA storage
- **Transportation:**
 - Water – inexpensive but slow
 - Rail – more expensive but faster
 - Truck – predominant method. Fast & reliable
 - Air – Fastest, expensive, & inconsistent scheduling and temperature control



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Commercial Considerations

- **Marketing:**
 - Identify markets and qualities desired
 - Entire process should be geared to deliver what the consumer will buy
- **Retailing:**
 - Educate the retailer how to handle your commodity
 - Continuation of the temperature, RH and sanitation chain
 - Reconditioning?

