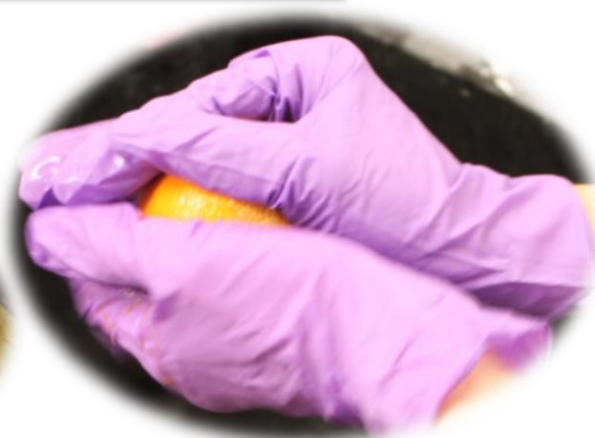


Nanoemulsion coatings and use of antimicrobial ginger essential oil on citrus

Marcela Miranda¹, Marcos David Ferreira², Odílio Benedito Garrido Assis², Xiuxiu Sun³, Christopher Ference³, Anne Plotto³, Jinhe Bai³ and Elizabeth Baldwin^{3*}



Introduction

- ✓ Shellac and carnauba wax are commonly used on citrus, carnauba is more permeable to gases, less permeable to water, shellac is more shiny but can cause off-flavor
- ✓ Carnauba wax emulsion coatings are usually microemulsions, but the smaller the lipid mycelles, the more stable and shiny the coating, thus tested a nanoemulsion carnauba coating.
- ✓ Ginger (rhizome extracts) was found to reduce microorganisms in food
- ✓ Objective was to evaluate effects of (ginger) antimicrobial/nanoemulsion edible coatings to preserve fruit quality and decrease decay



Antimicrobial activity: Ginger extracts

✓ Ethanolic extracts of essential oil



**40 Kg 'Gigante' ginger
Piedade-SP, Brazil**



- ✓ Freeze-dried ginger
- ✓ Air oven dried ginger
- ✓ Fresh ginger

200 RPM at 25 °C 48h
+ rotary evaporator at 40 °C
EtOH 96%



Ethanolic extracts

EtOH 70%



Hydroethanolic extracts



Steam distillation
Clevenger apparatus
24h



Ginger Essential oil

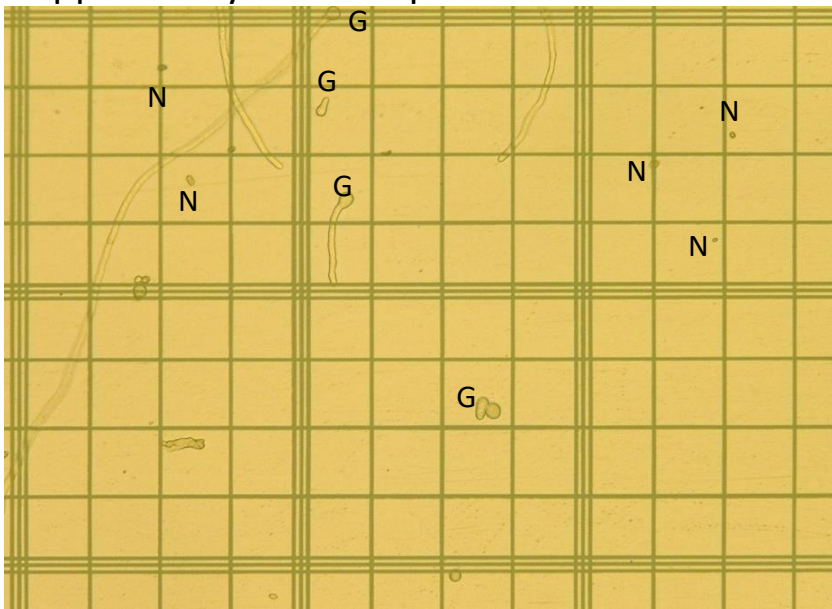
Antimicrobial activity for ginger ethanolic extracts and essential oil

✓ Initial screening: concentration 1% and 3%

✓ Spore germination inhibition

Penicillium digitatum

- PD (potato dextrose) broth + Sample + spore suspension
- Final concentration of spores solution 10^6
- Incubated at 25 °C by 120 RPM agitation
- Reading after 24 hours in Neubauer chamber supported by microscope with camera



500x magnification

N: not germinated; G: germinated

Table 1. Percentage of germinated spores of *P. digitatum*, after 24 h incubation in ginger essential oil and alcoholic extracts.

Samples		1%	3%
1	EtOH96 fresh	18.1 bc	2.9 a
2	EtOH96 freeze-dried	35.7 d	1.2 a
3	EtOH96 oven	32.2 d	0.6 a
4	EtOH70 fresh	24.6 c	25.1 b
5	EtOH70 freeze-dried	23.4 c	19.9 b
6	EtOH 70oven	14.6 b	2.3 a
7	GEO fresh	0 a	0 a
8	GEO freeze-dried	0 a	0 a
9	GEO air oven	0 a	0 a
10	GEO commercial	5.3 a	0.6 a
11	Negative control	37.4 d	37.4 c
12	Positive control	0.6 a	0.6 a
13	DMSO control	35.7 d	35.7 c
14	PVP control	36.3 d	35.7 c

Columns with different letters are significantly different by Duncan test ($p < 0.05$) applied after Anova.

➤ **Ethanolic extracts at 3% and GEO at 1 and 3% showed the highest inhibition of spore germination. Commercial GEO had lowest activity compared to extracted GEO.**

Antimicrobial activity

✓ Poisoned food technique (test essential oils vs fungi)

Penicillium digitatum

- Samples into in solid medium (PDA)
- 10uL of spores suspension 10^5
- Incubated at 25 °C

➤ **Ethanolic and Hydroethanolic extracts did not exhibit antifungal activity at 1% and 3%**

➤ **GEO showed the highest mycelial zone inhibition**

• Oil was dissolved in Dimethyl sulfoxide (DMSO) and alcoholic extracts in Polivinilpirrolidone (PVP)

• Tween 80 (100 µL to 100mL of medium) to disperse the sample in the medium.

Table 2. Percentage of mycelial zone inhibition compared to control after 5 days.

	Samples	1%	3%
1	EtOH96 fresh	*	*
2	EtOH96 freeze-dried	*	*
3	EtOH96 oven	*	*
4	EtOH70 fresh	*	*
5	EtOH70 freeze-dried	*	*
6	EtOH oven	*	*
7	GEO fresh	11.58	12.24
8	GEO freeze-dried	23.82	27.59
9	GEO air oven	10.08	21.94
10	GEO commercial	2.35	3.10
11	Negative control _(water)	*	*
12	Positive control _(Cyclohemide)	100.00	100.00
13	DMSO control	*	*
14	Tween 80 control	*	*
15	PVP control	*	*

*No inhibition was observed for *Penicillium digitatum*.

Antimicrobial activity

✓ Inverted Petri dish test

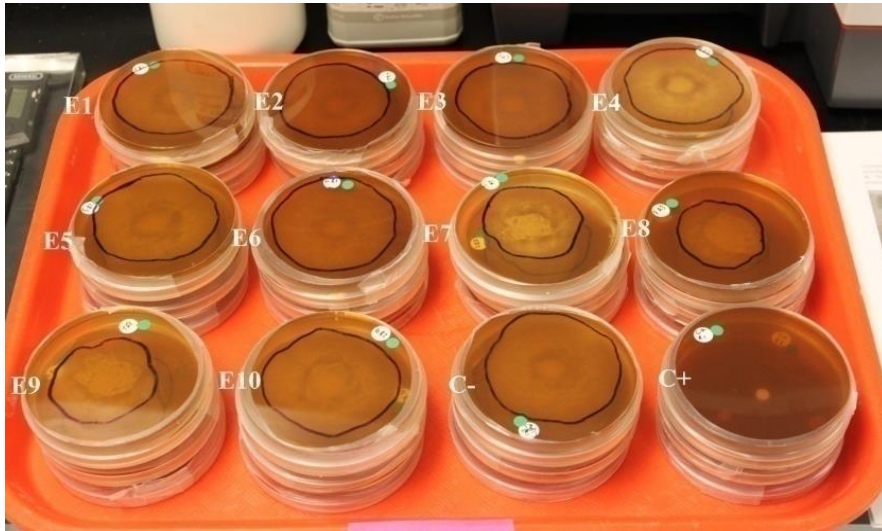


Figure: *Penicillium digitatum*, Neg. control: and Positive control: ammonia

- Samples placed on 6mm disc on the Petri dishes lid
- 10uL of spores suspension 10^5 on PDA medium
- Incubated at 25 °C

Table 3. Percentage of mycelial zone inhibition compared to control after 5 days.

	Samples	0.5%	1%	3%
7	GEO fresh	8.8	9.4	34.1
8	GEO freeze-dried	7.9	7.3	52.6
9	GEO air oven	0	1.3	36.1
10	GEO commercial	0	5.3	11.6

➤ Ginger oil is rich in sesquiterpenes and monoterpenes

- Zingiberene and geranial usually are the major constituents and their levels make the oil more potent
- Investigation into the levels of these and other compounds is underway to explain the different antifungal activity between the samples in this study

Antimicrobial activity

✓ Minimum inhibitory concentration (MIC) and minimum fungicidal concentration (MFC)

- **MIC** – Macrodilution-NCCLS (2002)
- Samples in PD broth , spores suspension 10^6
- Incubated at 25 °C by 125 RPM
- Reading after 7days



Green mold



Anthracnose

Penicillium digitatum *Colletotrichum. gloeosporioides*

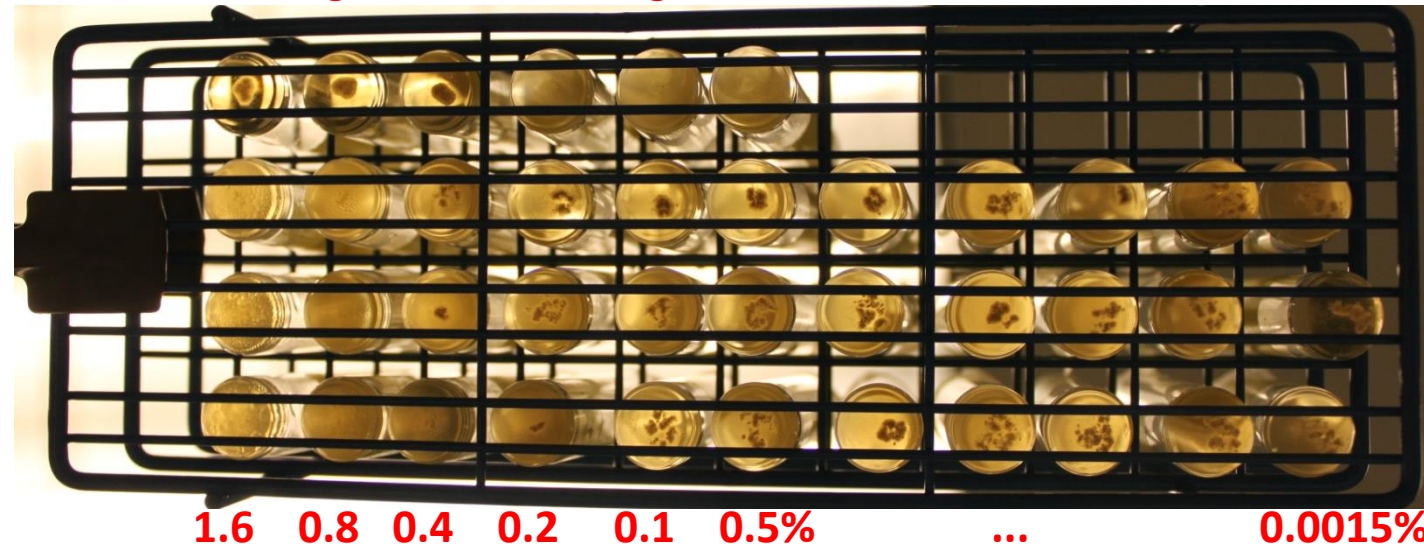
Assessed concentrations :

Ethanollic extracts: 1.0, 1.5, 2.0, 2.5, 3.0, 4.0, 5.0, 6.0 %

GEO: 1.6, 0.8, 0.4, 0.2, 0.1, 0.5, 0.025, 0.0125, 0.0062, 0.0031, 0.0015%

C -

C +



10uL

MFC

Figure. MIC_GEO-fresh_ *P. digitatum*

- **MFC** – Placed 10 uL from MIC tube and subsequent higher concentration on PDA medium

Antimicrobial activity

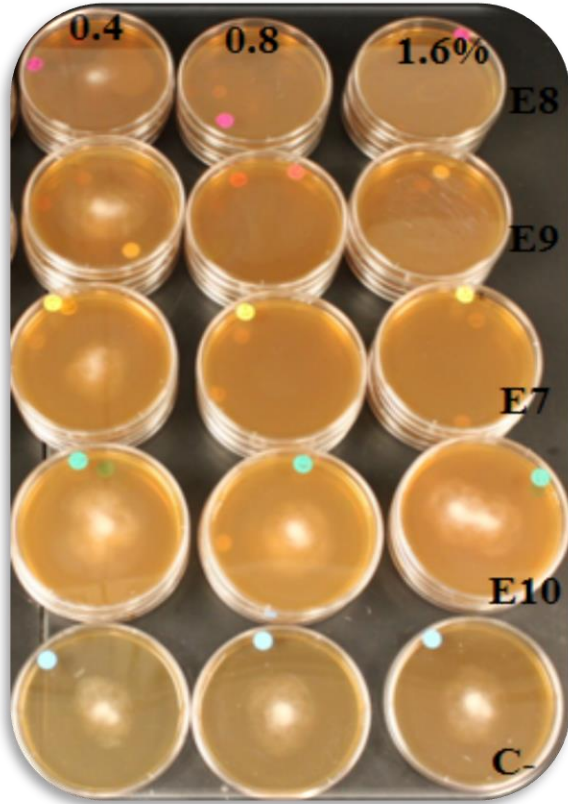


Figure. MFC_GEO- *P. digitatum*

Table 4. Minimum inhibitory concentration (MIC) and minimum fungicidal concentration (MFC) of *Penicillium digitatum* and *Colletotrichum gloeosporioides* after 7 days of incubation.

	MIC	MFC	MIC	MFC
Samples	<i>Penicillium</i>		<i>Colletotrichum</i>	
E1 Ethanolic extract-fresh ginger	2.5%	*	4.0%	6.0%
E2 Ethanolic extract-freeze-dried	2.5%	*	2.5%	5.0%
E3 Ethanolic extract- air oven	2.5%	*	2.5%	5.0%
Ethanol 96% control	3.0%	*	4.0%	5.0%
E4 HydroEthanolic extract-fresh ginger	3.0%	*	5.0%	*
E5 HydroEthanolic extract-freeze-dried	3.0%	*	3.0%	4.0%
E6 HydroEthanolic extract- air oven	2.5%	*	2.5%	4.0%
Ethanol 70% control	4.0%	*	5.0%	6.0%
E7 GEO –fresh ginger	0.4%	0.8%	0.4%	0.4%
E8 GEO - freeze-dried ginger	0.4%	0.8%	0.1%	0.2%
E9 GEO - air oven	0.4%	0.8%	0.8%	1.6%
E10 GEO commercial	0.8%	*	1.6%	*

*No total inhibition at the highest concentration tested

Antimicrobial activity

- Ethanolic and hydroethanolic extracts did not show fungicide activity against *P. digitatum*, however exhibited antifungal activity against *C. gloeosporioides* between 4 and 6%
- Ethanolic and Hydroethanolic extracts did not exhibit antifungal activity in the 1% to 3% range in the poisoned food test, however they showed MIC at 2.5 and 3% in pd broth.
 - More studies are needed to study the diffusibility and evaporation of ethanol for extracts in solid systems to improve their performance and minimize ethanol activity .
- GEO fresh, freeze dried or air oven dried showed higher antimicrobial activity toward both microorganisms evaluated. Commercial GEO had lower activity compared to extracted GEO.
- GEO-air oven was selected for incorporation into a nanoemulsion coating because it had the highest yield (3.5 % w/w) compared to essential oil from fresh or freeze-dried ginger (0.2 % and 3.2%, respectively).

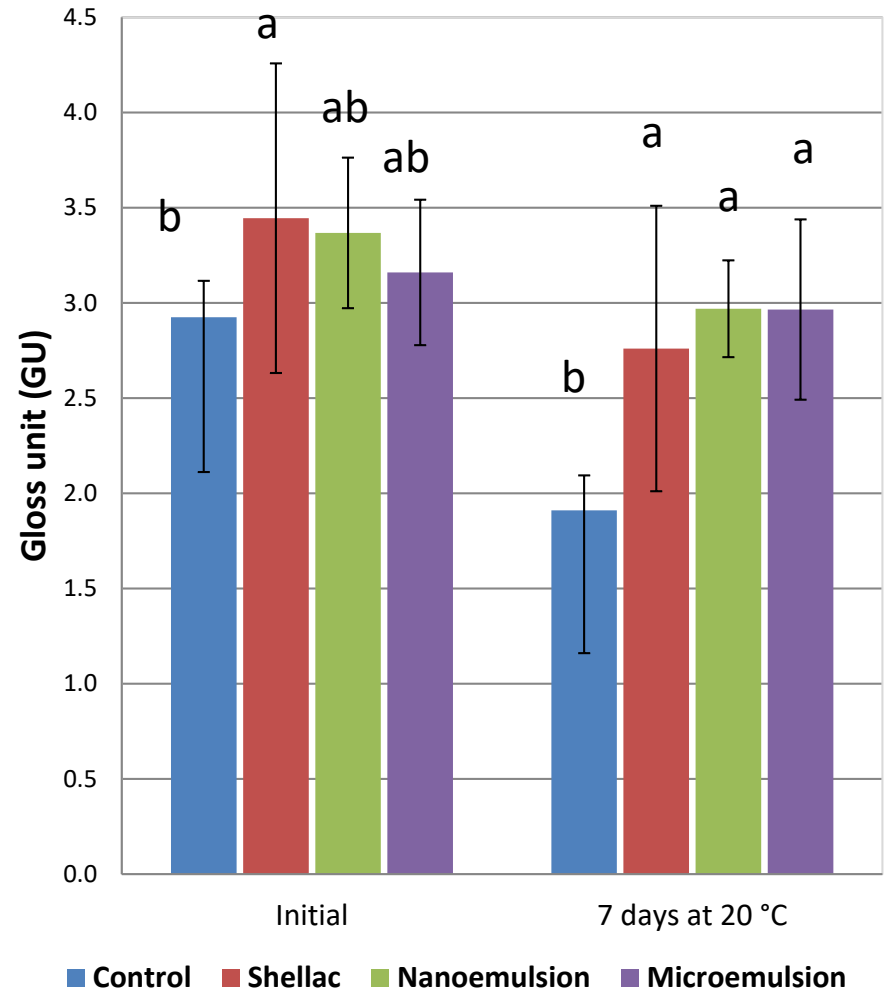
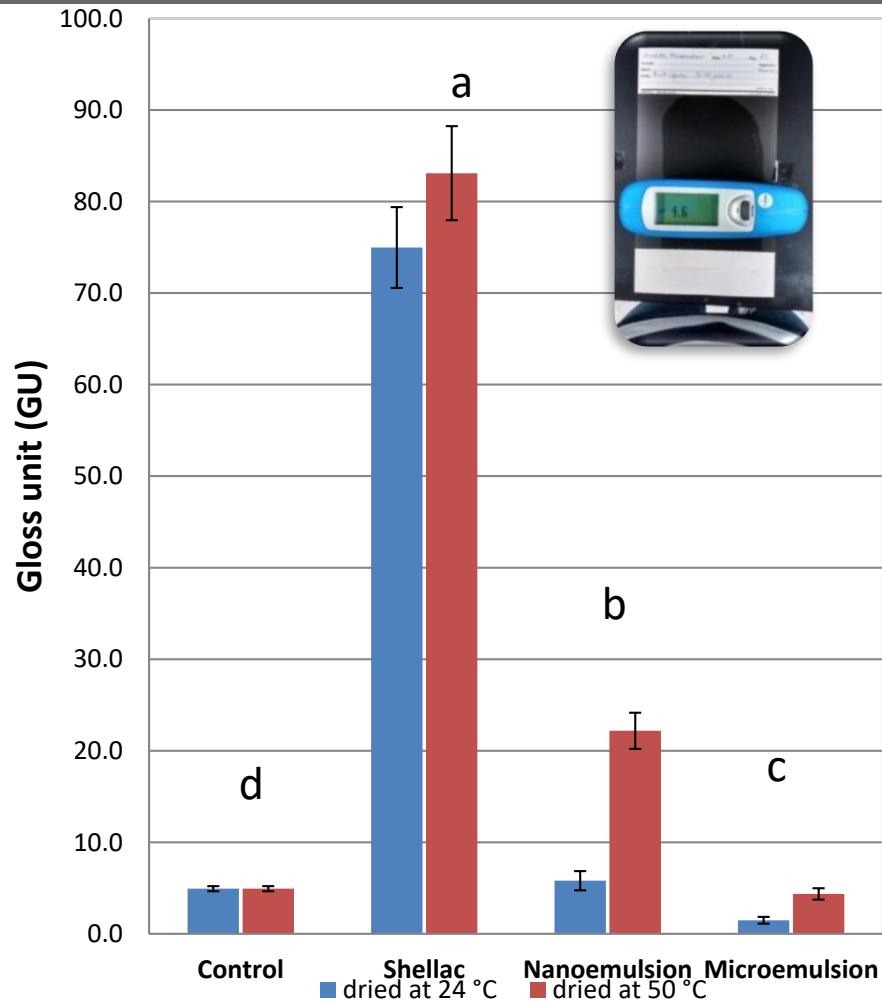
Evaluation of coatings on citrus fruit



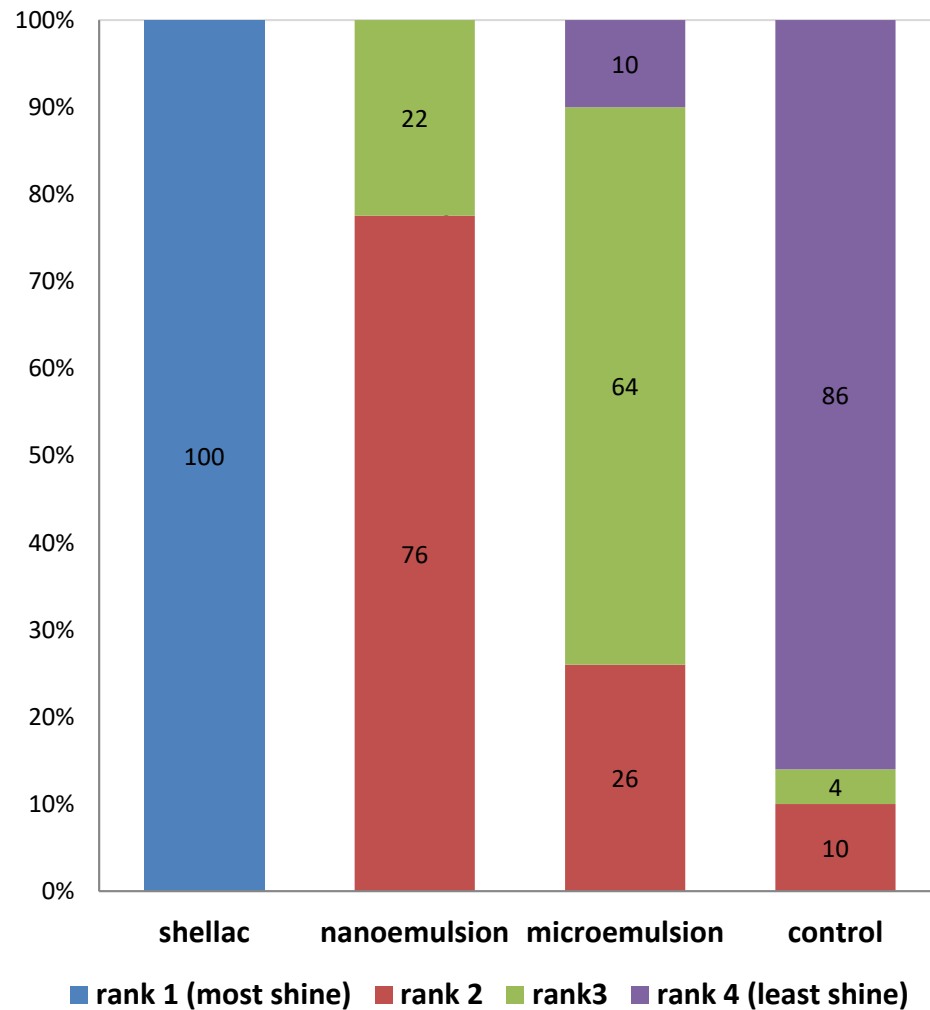
- **Experiment 1- 'Nova' mandarin**
 - Commercial carnauba and shellac microemulsions and an experimental carnauba nanoemulsion coating were compared to an uncoated control for fruit stored 7 d at 20 °C
 - Quality analyses were done for initial (0d) and at the end of storage (7d)



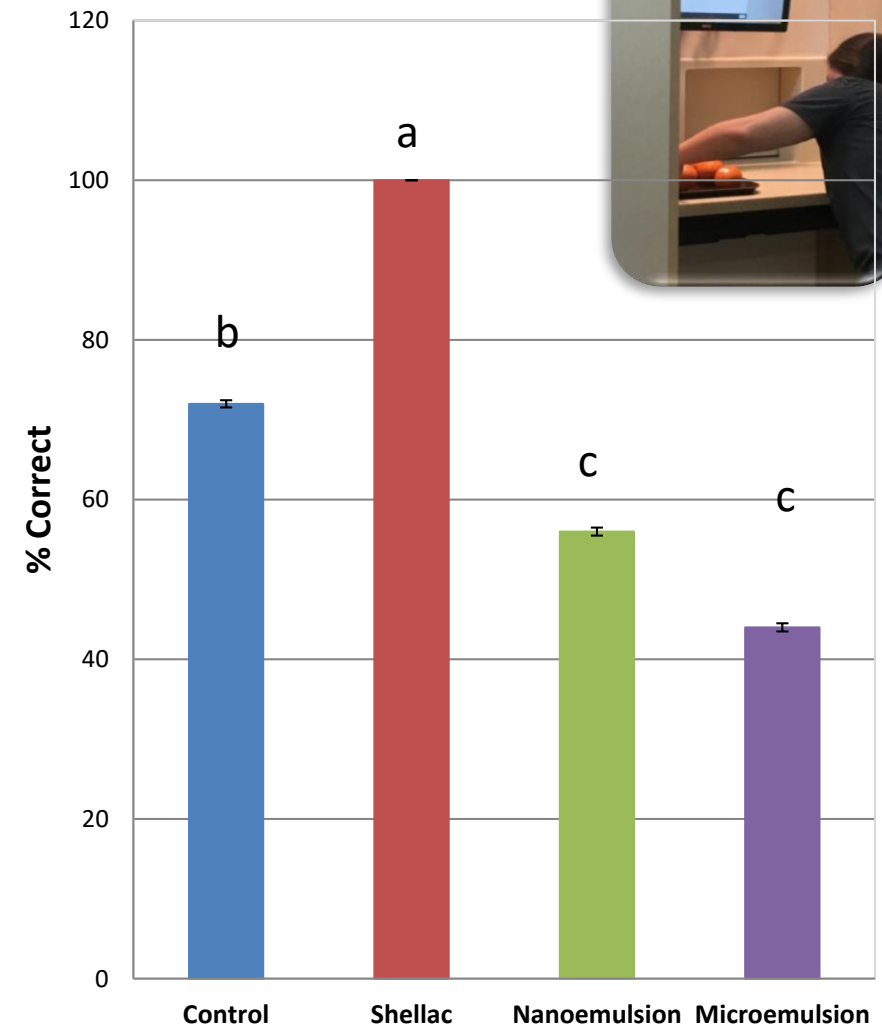
Exp.1: Quality results - gloss



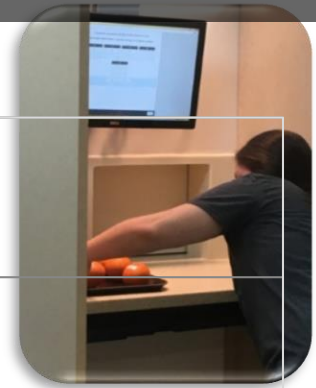
Exp.1: Sensory Ranking for shine and tetrad test



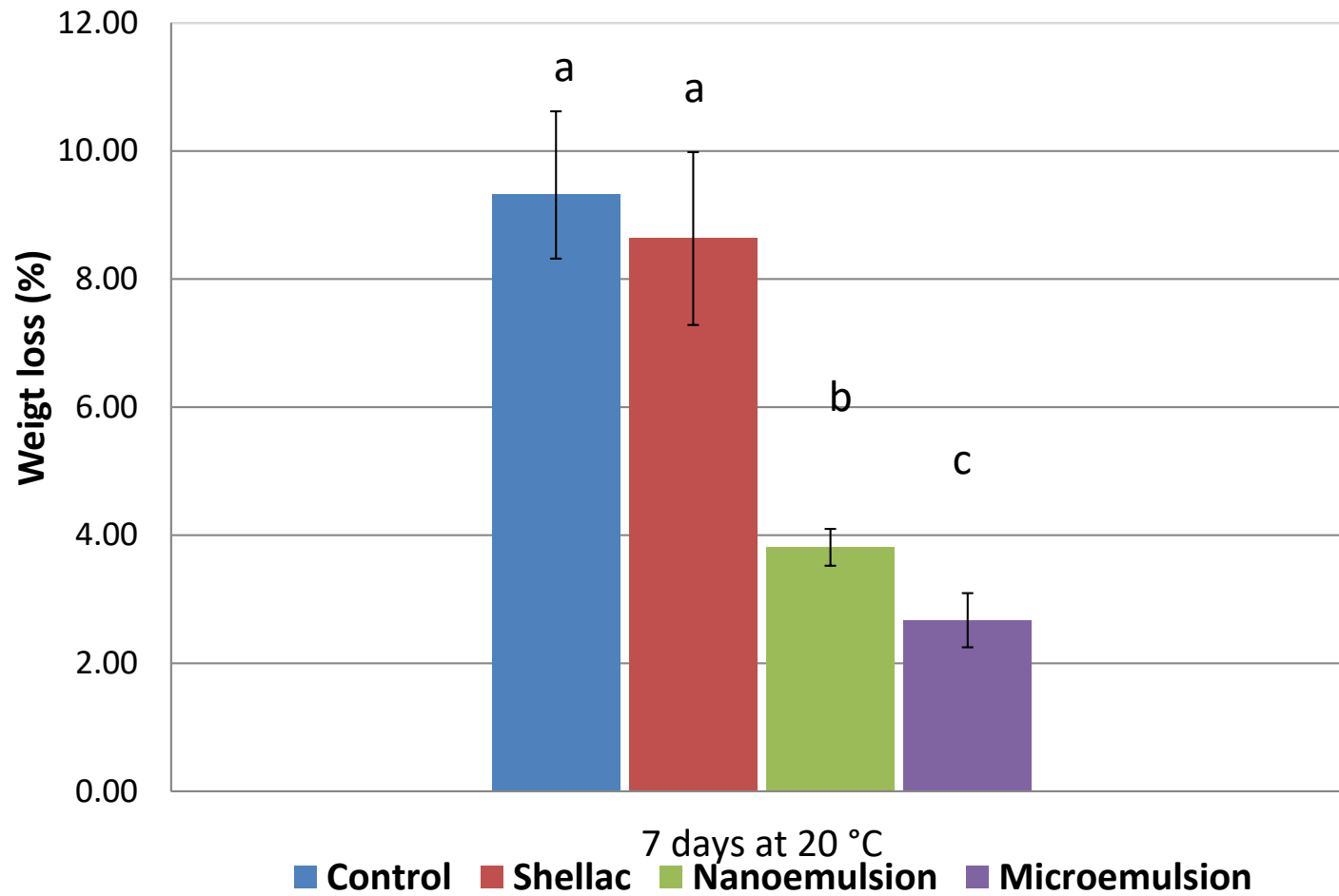
Columns with different letters are significantly different by critical absolute rank sum differences table at $p < 0.05$ (Newell and MacFarlane, 1987),



Columns with different letters are significantly different by approximation equation for tetrad (Z-test) at $p = 0.05$,

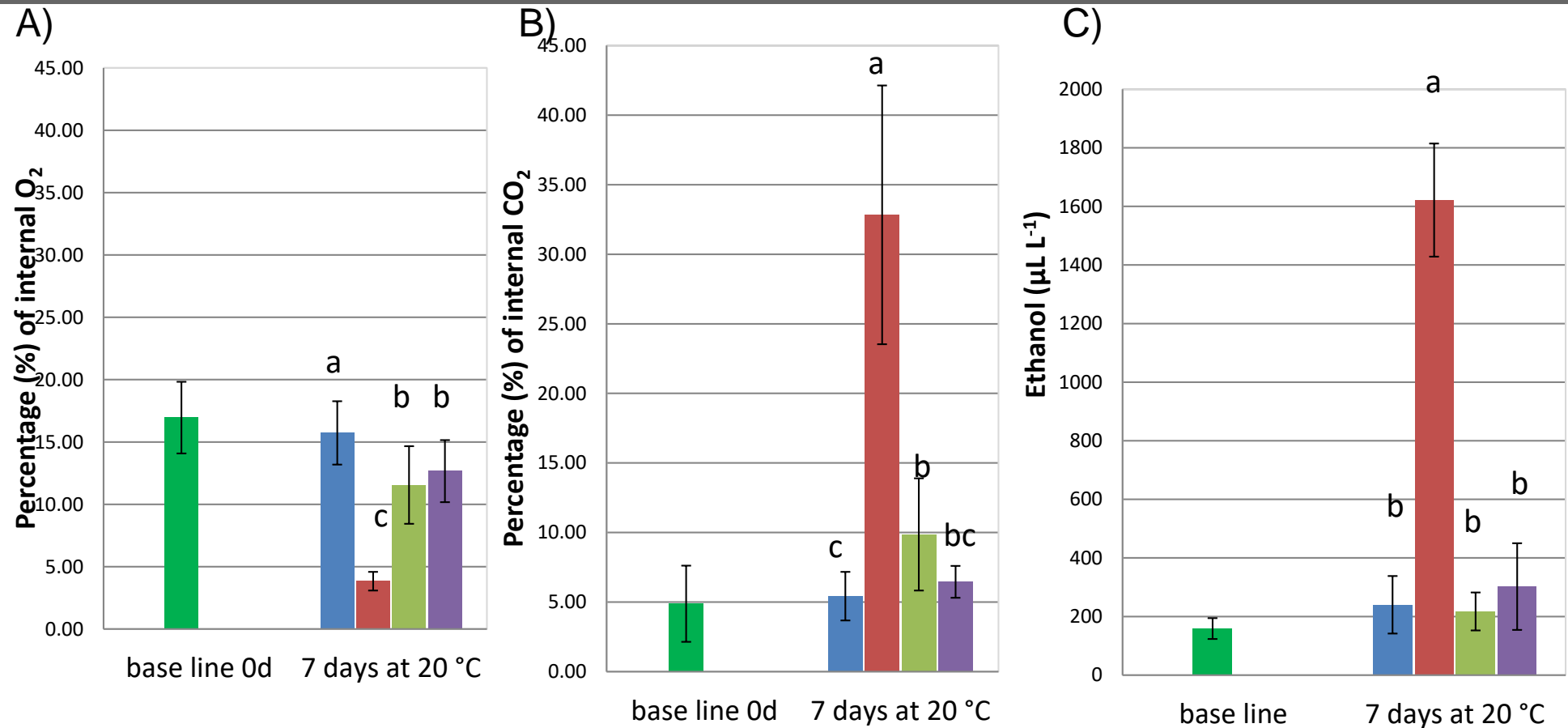


Exp.1: Weight loss



Columns with different letters are significantly different by Games Howell ($p < 0.05$) applied after Anova.

Exp.1: Internal CO₂, O₂ and ethanol



For ethanol and %O₂, columns with different letters are significantly different by Duncan ($p < 0.05$) applied after Anova. For %CO₂, Games Howell post hoc test were applied ($p < 0.05$).

■ control ■ shellac
■ nanoemulsion ■ microemulsion

Aroma Volatiles for Nova mandarins

Class	Compound	Base line	Control	Shellac	Nano carnauba	Micro carnauba
		0 day	7 days at 20 °C			
Aldehydes	Acetaldehyde	0.427	0.475* a	0.584 a	0.466 a	0.489 a
	Hexanal	0.013	0.009 bc	0.007 c	0.015 a	0.013 ab
	Octanal	0.012	0.015 a	0.014 a	0.018 a	0.012 a
	Decanal	0.343	0.344 b	0.398 b	0.569 a	0.352 b
Alcohols	Methanol	26.266	26.560 b	67.170 a	26.852 b	44.283 b
	Ethanol	158.705	240.010 b	1621.475 a	217.180 b	302.219 b
	2-MethyPropanol	0.168	0.289 b	1.753 a	0.217 b	0.350 b
	Hexanol	0.110	0.087 b	0.114 b	0.156 a	0.092 b
	cis-3-Hexenol	0.173	0.240 b	2.671 a	0.298 b	0.323 b
	trans-2-Hexenol	0.003	0.026 a	0.006 b	0.002 b	0.009 b
	Linalool	0.132	0.136 a	0.148 a	0.128 a	0.117 a
	Octanol	0.414	0.870 a	0.738 a	1.010 a	0.652 a
	Terpinen-4-ol	0.083	0.079 a	0.047 c	0.063 b	0.060 bc
	α -Terpineol	0.117	0.278 a	0.171 b	0.108 c	0.200 b
Terpenes	α -Pinene	0.026	0.059 a	0.049 a	0.056 a	0.046 a
	Sabinene	0.004	0.005 b	0.005 b	0.013 a	0.005 b
	Myrcene	0.170	0.297 a	0.297 a	0.358 a	0.225 a
	Limonene	3.509	5.300 a	5.119 a	6.732 a	3.909 a
	γ -Terpinene	0.002	0.003 a	0.004 a	0.003 a	0.003 a
	Valencene	0.461	0.273 a	0.284 a	0.298 a	0.254 a
Esters	Methyl Butanoate	0.003	0.005 b	0.038 a	0.004 b	0.005 b
	Ethyl Butanoate	0.287	0.186 a	0.679 a	0.530 a	7.258 a
	Ethyl Hexanoate	0.019	0.080 a	0.080 a	0.112 a	0.059 a
	Ethyl 3-hydroxyhexanoate	2.792	2.414 b	2.965 b	3.936 a	2.765 b
	Ethyl Acetate	0.812	0.697 ab	0.503 b	0.957 a	0.782 a
Ketones	Acetone	68.129	87.555 b	715.801 a	101.312 b	134.433 b

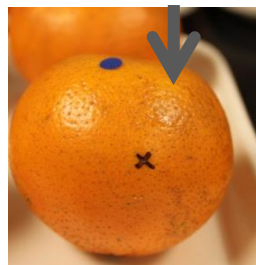
*Values followed by the same letter within rows are not significantly different by Duncan's test at the 0.05 level.

Incorporation of ginger oil into coatings for effect on citrus quality and disease development

- **Experiment 2- 'Unique' ortanique tangor ('Valencia' orange/tangerine) quality**
 - Repetition of exp.1 with an **additional treatment of nanoemulsion containing 0.8% ginger oil** stored at 10 °C for 14 d followed by a simulated marketing period (7 d at 20 °C)

Exp.3 - Natural decay and *P. digitatum*-inoculated 'Unique' tangors stored at 20 °C for 31 days and 21 days, respectively, coated with:

- 1) carnauba nanoemulsion coating; 2) carnauba nanoemulsion coating + 0.8% GEO;
- 3) carnauba nanoemulsion coating + 0.8% commercial GEO; 4) 0.8% GEO; 5) 0.8% commercial GEO and 6) uncoated/untreated control



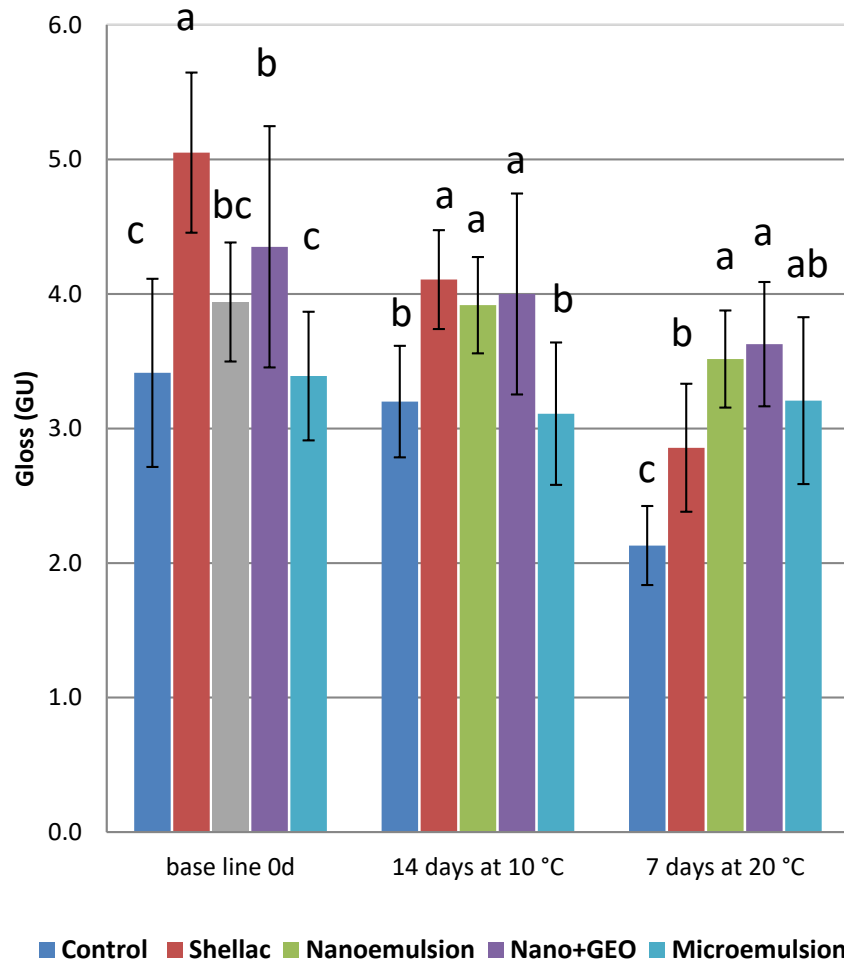
24 h of
incubation



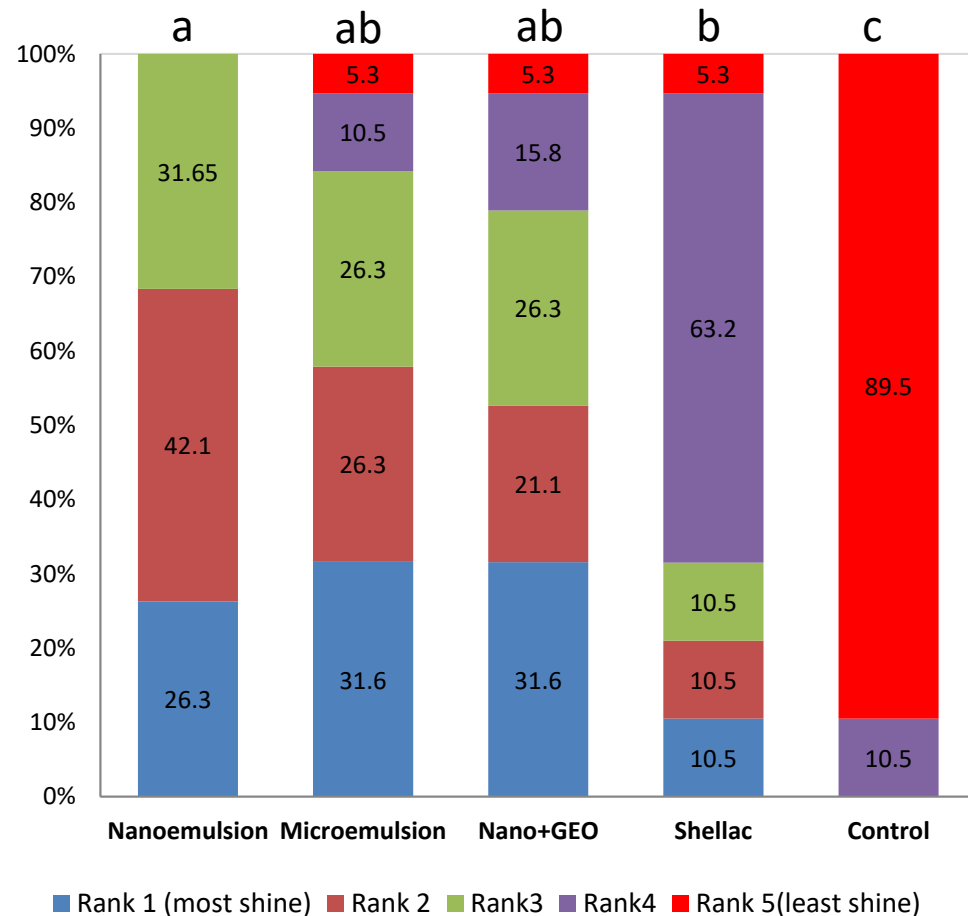
stored at 10 °C/14 d; 20 °C/7 d

Wound : 1 mm 7uL spores suspension 10^6

Exp.2: gloss and sensory shine rank test

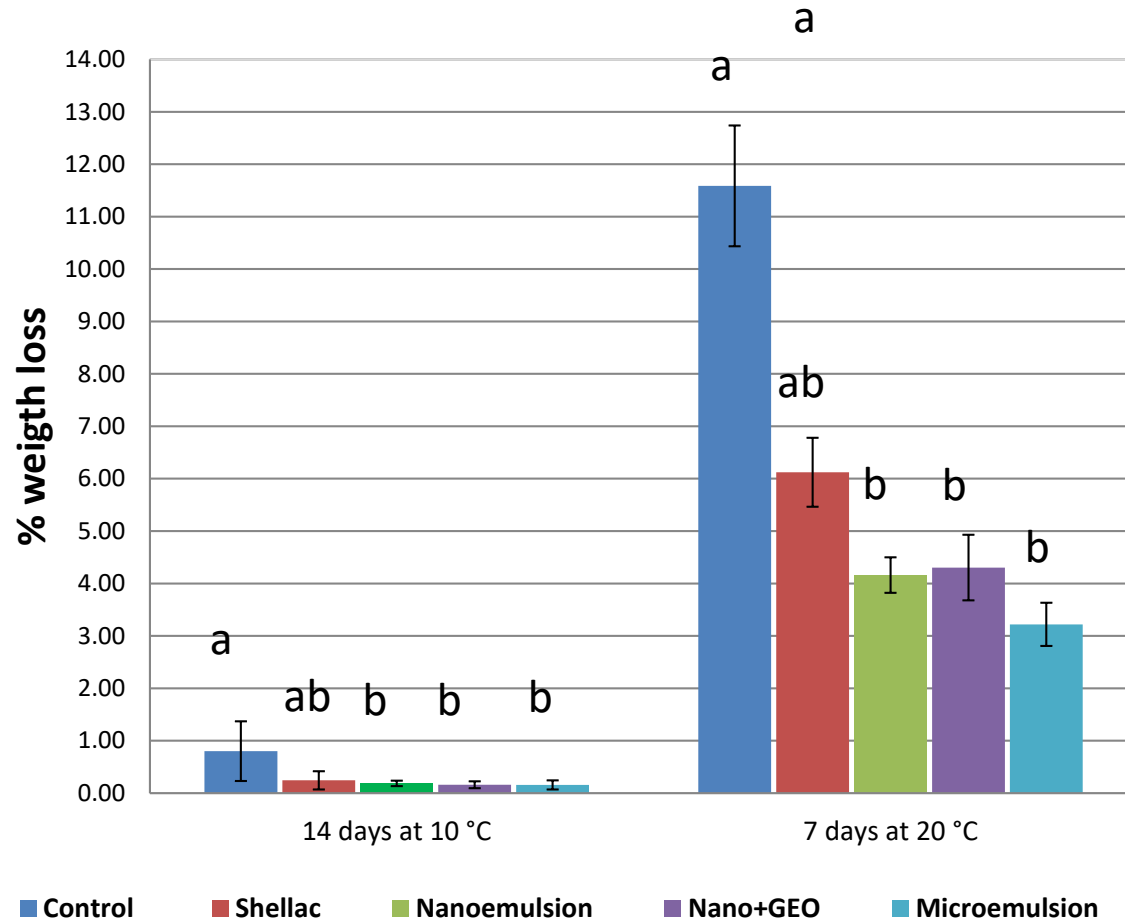


For each storage period, columns with different letters are significantly different by Duncan test (for homocedastic data) or GamesHowell (for heterocedastic data) at $p < 0.05$, applied after Anova.



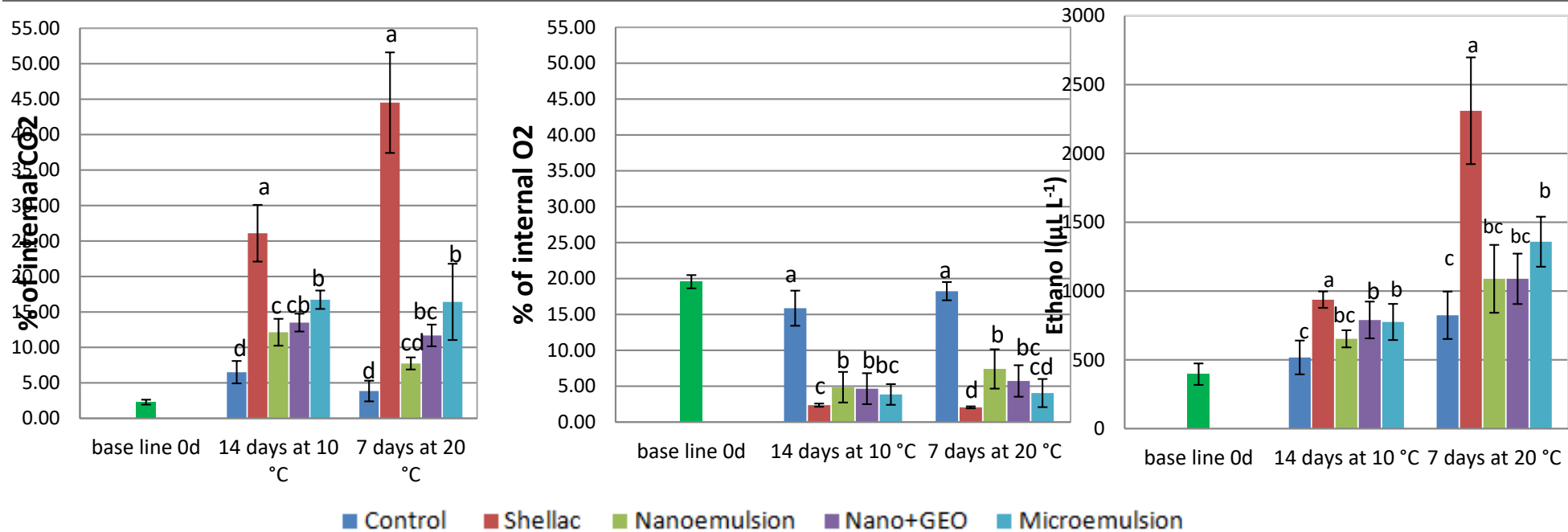
Columns with different letters are significantly different by critical absolute rank sum differences table at $p < 0.05$ (Newell and MacFarlane, 1987),

Exp.2: Weight loss and Sensory firmness



For each storage period, columns with different letters are significantly different by Duncan test ($p < 0.05$), applied after Anova.

Exp.2: Internal CO₂ and O₂ and ethanol



For each storage period, columns with different letters are significantly different by Games Howell test (CO₂ and O₂ data were heteroscedastic) or Duncan (homoscedastic data to ethanol) at p<0.05, applied after Anova.

- The lower ethanol level in the nanoemulsion coating +/- GEO, would indicate better flavor compared to shellac or the microemulsion coating, however, uncoated fruit had the lowest ethanol levels and CO₂ along with the highest O₂ (least anaerobic respiration).
- GEO did not significantly change the nanoemulsion barrier properties.

Volatiles for Unique Tangors

Class	Compound	Base line	Control	Shellac	Nano carnauba	Nano carnauba + GEO	Micro carnauba	Control	Shellac	Nano carnauba	Nano carnauba + GEO	Micro carnauba
		0 day	14 days at 10 °C				14 days at 10 °C + 7 days at 20 °C					
Aldehydes	Acetaldehyde	0.708	0.850* a	0.514 c	0.723 b	0.694 b	0.680 b	0.895 a	0.634 b	0.850 a	0.823 a	0.872 a
	Hexanal	0.177	0.293 c	0.541 a	0.366 bc	0.435 b	0.405 b	0.237 d	1.112 a	0.765 b	0.451 cd	0.698 bc
	Octanal	0.028	0.026 b	0.031 a	0.026 b	0.027 b	0.026 b	0.019 d	0.048 a	0.028 c	0.021 cd	0.037 b
	Decanal	0.475	0.436 b	0.586 a	0.598 a	0.503 ab	0.563 a	0.808 b	1.921 a	0.676 b	0.612 b	0.757 b
Alcohols	Methanol	4.948	2.617 a	1.971 b	2.273 ab	2.349 ab	2.253 ab	2.646 a	1.666 c	2.362 b	2.571 ab	2.401 b
	Ethanol	431.321	602.892 c	937.194 a	652.624 bc	740.511 b	682.339 bc	872.189 a	2293.789 a	1190.604 c	1011.583 cd	1407.279 b
	2-MethyPropanol	0.035	0.015 bc	0.025 b	0.020 bc	0.059 a	0.012 c	0.011 c	0.165 a	0.079 b	0.014 c	0.029 c
	Hexanol	0.226	0.192 b	0.278 a	0.261 a	0.266 a	0.233 ab	0.212 b	0.327 a	0.225 b	0.208 b	0.349 a
	cis-3-Hexenol	0.573	0.207 c	0.372 a	0.283 b	0.267 bc	0.277 bc	0.297 b	0.984 a	0.446 b	0.246 c	0.462 b
	trans-2-Hexenol	0.003	0.005 d	0.012 ab	0.008 c	0.009 bc	0.012 a	0.021 a	0.044 b	0.026 a	0.022 a	0.026 a
	Linalool	0.562	0.626 a	0.907 a	0.763 a	1.052 a	0.772 a	0.782 b	1.126 ab	1.427 a	0.745 b	1.445 a
	Octanol	0.419	0.218 c	0.425 ab	0.333 b	0.536 a	0.383 b	0.482 c	1.211 a	0.674 bc	0.423 d	0.821 b
	Terpinen-4-ol	0.281	0.240 a	0.265 a	0.288 a	0.270 a	0.254 a	0.225 c	0.346 a	0.259 b	0.241 bc	0.311 ab
	α-Terpineol	0.154	0.307 a	0.330 a	0.342 a	0.307 a	0.209 b	0.193 a	0.243 a	0.252 a	0.174 a	0.201 a
Terpenes	α-Pinene	0.107	0.062 c	0.105 ab	0.090 b	0.114 a	0.119 a	0.120 c	0.245 a	0.150 c	0.108 d	0.205 b
	Sabinene	0.015	0.009 c	0.016 b	0.013 b	0.021 a	0.014 b	0.017 d	0.048 a	0.030 bc	0.024 cd	0.036 b
	Myrcene	0.548	0.313 c	0.544 ab	0.475 b	0.601 a	0.626 a	0.592 c	1.223 a	0.764 bc	0.627 c	0.901 b
	Limonene	11.333	5.695 c	10.924 ab	9.217 b	11.803 ab	13.097 a	12.082 c	32.170 a	16.750 c	11.882 c	22.600 b
	γ-Terpinene	0.003	0.002 ab	0.002 ab	0.002 b	0.003 a	0.002 ab	0.003 c	0.006 a	0.004 bc	0.002 c	0.005 b
	Valencene	10.162	7.130 b	8.930 ab	9.141 a	9.226 a	8.922 ab	7.038 b	9.058 ab	9.267 a	8.711 ab	8.136 ab
Esters	Methyl Butanoate	0.038	0.053 a	0.054 a	0.015 b	0.049 a	0.046 a	0.052 a	0.067 a	0.052 a	0.055 a	0.060 a
	Ethyl Butanoate	0.047	0.034 b	0.071 a	0.029 a	0.084 b	0.029 b	0.155 b	0.520 b	0.224 b	0.127 b	2.419 a
	Ethyl Hexanoate	0.032	0.025 b	0.030 ab	0.023 b	0.034 a	0.034 a	0.044 c	0.085 a	0.050 bc	0.036 c	0.061 b
	Ethyl 3-hydroxyhexanoate	23.731	24.494 b	32.742 a	29.672 ab	36.645 a	32.600 a	24.292 c	37.992 a	32.693 b	37.763 a	40.781 a
	Ethyl Acetate	0.683	1.250 a	1.155 a	1.086 a	1.096 a	1.275 a	1.294 b	2.248 a	2.232 a	1.498 b	1.553 b
Ketones	Acetone	149.691	216.931 c	327.512 a	236.466 bc	256.123 b	237.134 bc	303.940 d	721.868 a	414.981 bc	351.979 cd	485.116 b

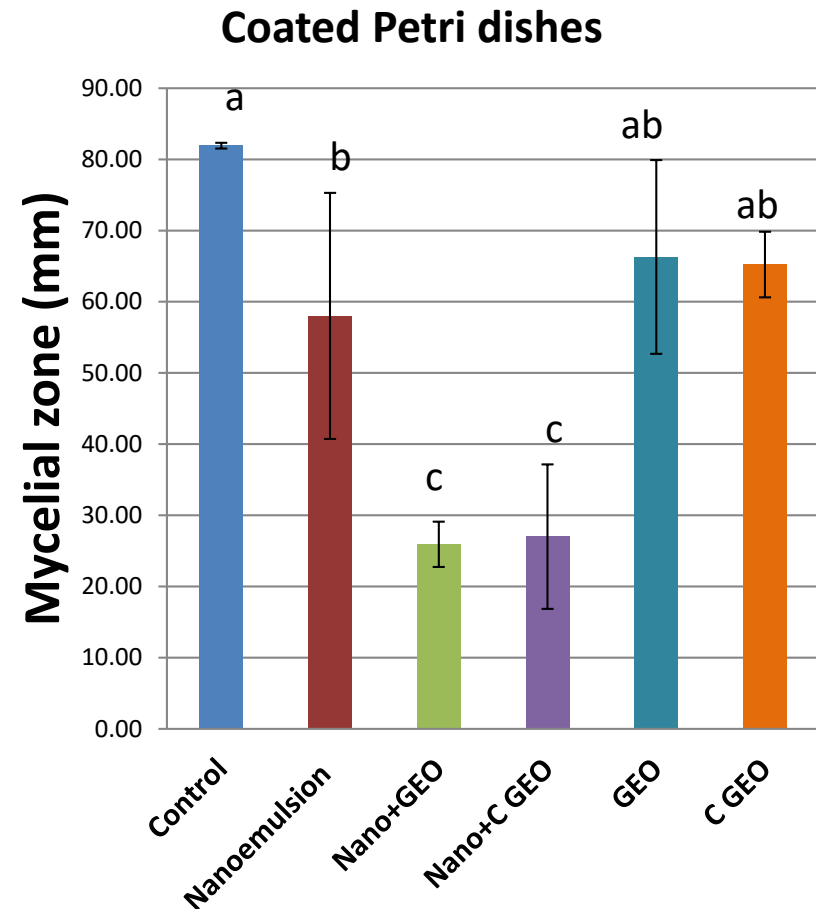
*For each period of storage, values followed by the same letter within rows are not significantly different by Duncan's test at the 0.05 level.

Exp.3: Coated Petri-dishes

- 10 uL spore suspension 10^6 was placed on PDA in Petri dishes
- After 24h incubation, 1 mL of each coating from the 3rd expt. was placed and spread on Petri dishes, then incubated for 7 days
- Sterile water were control treatment

➤ For the *in vitro* assay, the nanoemulsion coating improved the antimicrobial activity of the GEO

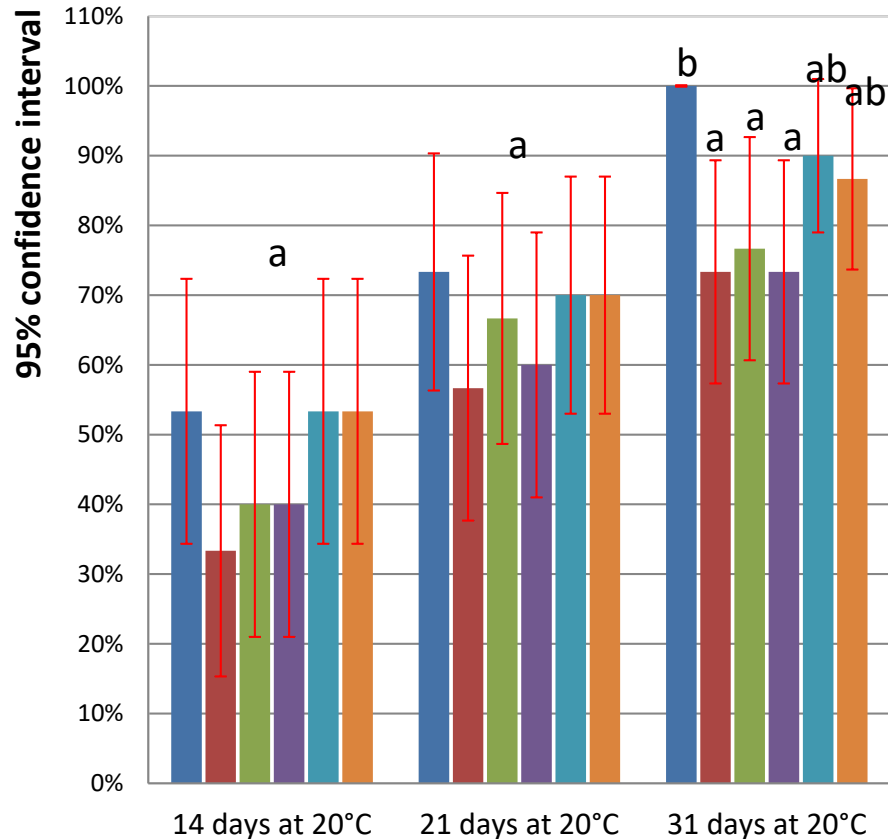
➤ The Commercial GEO (C GEO) had similar activity to extracted GEO in this assay



Columns with different letters are significantly different by Games Howell ($p < 0.05$) applied after Anova.

Exp.3: Natural disease and *P. digitatum* inoculated disease incidence

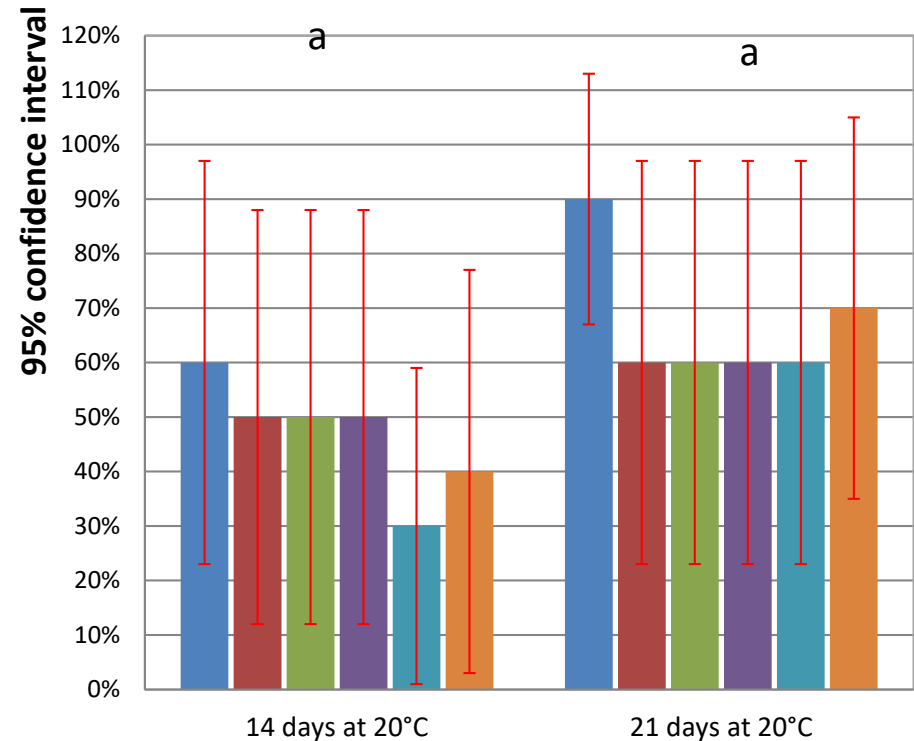
Natural disease incidence



Control Nanoemulsion Nano+GEO Nano+CGEO GEO CGEO

Columns with different letters are significantly different by 95% confidence interval, $p < 0.05$.

Disease incidence of inoculated fruit



Conclusions

- The GEO generally exhibited the most antimicrobial activity among the ginger extracts
- Two times *Penicillium digitatum* MIC (0.8%) added to nanoemulsion carnauba wax coating was not enough to significantly reduce decay on tangor fruit after 31 d of storage
- The nanoemulsion carnauba coating performed as well as or better than the microemulsion and better than shellac for water loss and formation of off-flavor ethanol indicator
- The combination of nanoemulsion + GEO was more effective in coated petri dishes than the nanoemulsion or the GEO alone, but not on fruit, where the nanoemulsion showed antimicrobial ability on its own w/ or w/o GEO and better than GEO alone
- Higher concentrations of GEO in nanoemulsion coatings will be tested as GEO shows promising antimicrobial ability for application in edible coatings for fruits
- The coatings did not affect fruit sugar and acid levels, however aroma volatiles from the fruit were analyzed, and showed changes in the aroma profile in addition to ethanol.